Product Information Sheet ARcare® 8881



ARcare® 8881 is an electrically conductive double-coated tape (DCT) with pressure-sensitive adhesive (PSA) on both sides of a nonwoven carrier. The tape is protected by a kraft paper liner on both sides.

PRODUCT APPLICATIONS

The typical uses for this product are bonding, laminating and assembling of electrode and defibrillation applications.



FEATURES AND BENEFITS

- Double-coated conductive nonwoven
- Highly conductive adhesive
- Conductivity on the X, Y and Z axis
- Easy to die cut and apply
- Low surface resistance
- Robust product application

Product Construction						
	Typical Values*		Description			
Liner thickness	5.6 mil	142 μm	90# white paper release liner			
Adhesive thickness	2.0 mil	51 μm	Conductive acrylic adhesive EC-2			
Nonwoven thickness	0.8 mil	20 μm	Electrically conductive nonwoven			
Adhesive thickness	2.0 mil	51 μm	Conductive acrylic adhesive EC-2			
Liner thickness	5.6 mil	142 μm	90# white paper release liner			
Total thickness	4.8 mil	122 μm	(Excluding liners)			

^{*}All stated values are nominal and should only be used as a guide for selection. They are not specifications.

SAFETY DATA

EC-2 is an electrically conductive adhesive. The adhesive passed cytotoxicity and primary skin irritation tests conducted by an independent laboratory. Additional safety information is available upon request.

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Technical Properties						
Attribute*	Typical Values*		Test Method*			
Peel adhesion on Stainless Steel (both sides) (180°, 12 in/min, 5 min dwell)	64 oz/in	17.8 N/25.4 mm	ASTM D3330			
Surface resistance of adhesive (both sides) (23 °C, MIL-G-83528 standard probe, 1" spacing)	7 Ω		ART 3036			
Contact resistance through adhesive (23 °C, 11.5 psi, 1" x 1" gold-plated electrodes)	< 3 Ω		ART 3035			
Adhesive coat weight (both sides)	1.5 oz/yd²	51 gsm	ART 5006			
Recommended storage of unconverted product	70°F ± 20°F 50% ± 20% RH	21°C ± 11°C 50% ± 20% RH				
Shelf life of unconverted product	Not to exceed two years from date of manufacture					

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Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, Inc.

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.

Consult your AR sales representative if you need additional information.

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